FORD RAPTOR 2021-2025 REAR BILLET LOWER TRAILING ARM KIT PART# CAM-120042

www.s inspect your suspension after off-roading and at your routine service intervals. Use of products sold by Camburg Engineering is at the consumer's own risk, Proper installation and proper use of all products must be followed for optimal safety and performance. Installing most suspension products will raise the center of gravity of the vehicle and can increase the susceptibility to a rollover and alter the handling characteristics. Camburg Engineering products may void aspects of the vehicles warranty. Camburg Engineering reserves the right to change the design, material or specifications of any product without assuming any obligation to modify any product previously manufactured and without prior notice. Every effort has been made to avoid printing errors and specifications. By purchasing, installing and/or using these products you are accepting these stated conditions

Thanks for purchasing our rear lower trailing arm kit for your Ford Raptor. If you are not installing these yourself have a qualified shop do so. These trailing arms were designed to replace the OEM versions and work with suspension kits associated with using them. Check the parts list to make sure you have every component prior to installing. Camburg Engineering has made every attempt to insure you receive the highest quality components in the most complete manner. This is a guide to help you through the process with some recommended torque specs & notes. It's your responsibility to ensure parts are being installed correctly using the correct tools and procedures to the proper torque. For step-by-step instructions refer to a Ford service/repair manual.

ns and accept all liability and responsibility.				
	ID	PART NBR	DESCRIPTION	QTY
S			REAR BILLET LOWER TRAILING ARM	2
	1	960570	UNIBALL PIVOT SPACERS	8
	3	960571	DELRIN UNIBALL WOBBLE STOPPER (A)	2
	4	960572	DELRIN UNIBALL WOBBLE STOPPER (B)	2
		030017	CAMBURG 8.5" STICKERS	4

Important Notes:

- When removing the driver-side front lower trailing arm bolt you will need lower the gas tank skid plate so you're able to access and remove/install the OEM bolt.
- You will re-use the existing hardware.
- The delrin wobble stoppers are used in the front pivots only.
- Make sure to install uniball wobble stoppers with chamfer towards the uniball (inside).
- · Apply anti-seize to uniball spacer surfaces (shaded gray in diagrams) as well as the shoulder of the pivot bolts.
- Use RED loctite on all fasteners > 1/4" dia.
- Use BLUE loctite on all fasteners < 1/4"dia.
- Inspect and re-torque all hardware and components after the first 500 miles, inspect at your scheduled maintenance intervals and whenever using the vehicle off-road.

Recommended Torque Specs:

• Uniball pivot bolts = 180 ft/lbs.





